

Date: Tuesday, 21/04/2009 1:16:18 PM
User: Linda Lacelle

Process Sheet

| | | | |
|------------------------------------|-------------------------------------------------|---------------------------|-------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | SEAL |
| Job Number : | 47330 | | |
| Estimate Number : | 10079 | | |
| P.O. Number : | | Part Number : | D38921 |
| This Issue : | 21/04/2009 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D3892 REV A |
| First Issue : | 1/1 | Project Number : | N/A |
| Previous Run : | 24697 | Drawing Revision : | A |
| Written By : | | Material : | |
| Checked & Approved By : | | Due Date : | 28/04/2009 |
| Comment : | Est Rev:A 09-03-16 new issue DD verified by:JLM | | |

Qty: 100 Um: Each

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 8600

Fabricate Seal as per dwg D3892

Possible Supplier: Spaenaur (825-221) Black Buna-n, Durometer 60.

Material release note required

LC 09-04-21

| | | |
|-----|---------|---------------|
| 2.0 | 825 221 | Seal (black0) |
|-----|---------|---------------|



Comment: Qty.: 1.0000 Ft(s)/Unit Total : 20.0000 Ft(s)
Seal (black0)

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

LC 9/9/22

2000

100

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK
Check dims to dwg

Sort 04/22

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 406

88 09/04/23 v100

Date: Tuesday, 21/04/2009 1:16:18 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAL

Job Number: 47330

Part Number: D38921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/23 [Signature]

Job Completion

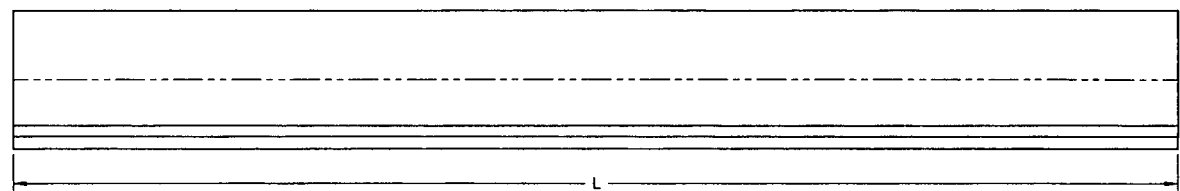
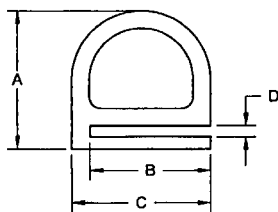
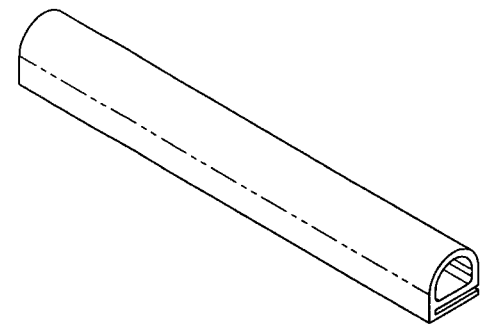


U 09.04.23

ECN 09-541

SPECIFICATION CONTROL DRAWING

47330



D3892-X SEAL

| DART P/N | A | B | C | D | L | DUROMETER | MATERIAL | SUPPLIER | SUPPLIER P/N |
|----------|---------------|---------------|---------------|--------------|------|-----------|--------------|-----------|--------------|
| D3892-1 | 0.594 (19/32) | 0.516 (33/64) | 0.594 (19/32) | 0.047 (3/64) | 5.00 | 60 | BLACK BUNA-N | SPAENAUER | 825-221 |

RELEASED
01/23/10

- NOTES:**
 1) MATERIAL: SEE TABLE
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.03 lbs

| A | NEW ISSUE | | 09.01.26 |
|------------|-------------|----|----------|
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 09.01.26 | | |

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3892** REV. A
 TITLE **SEAL** SCALE NTS
 SHEET 1 OF 1

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SPAENAU

P.O.Box 544

815 Victoria Street North

KETCHENER ON N2G 4B1

Toll free 1-800-265-8772

Toll free Fax: 1-888-252-6380

www.spaenaur.com

** PACK SLIP **

Printed: 14:37:10 21 APR 2009

Page # : 1 of 1

PO No:



200391

Sold To:

HASKINS INDUSTRIAL

5-52 ANTARES DR

NEPEAN, ON K2E 7Z1

Ship To:

HASKINS INDUSTRIAL

C/O DART AEROSPACE LTD

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Order Date: 04/21/2009 Release:

Ship Date: 04/21/2009

Ordered By: FAX/SYLVIE

Sales Rep: DEBRA TRAVERS

Ship Via: PUROLATOR COL

Ship Inst: PURO #2642484 * COLLECT *

Ord No:



S2641105.001

| ORDER QTY | UOM | SPAENAU/CUST PART NO/PROD DESC | PKG/QTY | SHIP QTY | BAL DUE |
|-----------|-----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|--------------------|---------|
| 100 | FT | TOTE-TAG751 825-221 "D" SHAPED RUBBER EXTRUSION 50 FT / COIL BLACK BUNA-N, DURO 60 +/- 5 HARM CD: 980100 COUNTRY OF MANUFACTURE: US Spaenaur's Return Policy can be found on page 51 at the back of the catalog. Call Spaenaur for a return authorization # for any product you wish returned. Product(s) returned must have been purchased within 90 days of invoice. A restocking charge will apply. Please note: Freight charges on all prepaid and charge shipments will be added to your order on the next business day. | 50 X 100 | S 04/22 | 0 |

Statement of Quality: As an ISO 9001:2000 certified organization, Spaenaur's process controls ensure that the products supplied against the above referenced purchase order meet all internal quality standards. Jonathan Spaetzle President

Terms and Conditions of Sale: Please refer to the latest Spaenaur Catalog for our new Terms and Conditions of Sale.

**Purchase Order**

| | |
|-------------------------------------|-----------|
| Date Apr 21, 2009 | Page 1 |
| Purchase Order Number PO00008600 | |

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

REVISED

Vendor Address:

Haskins Industrial
5-52 Antares Drive
Nepean, ON K2E 7Z1
Phone (613) 723-8800
Fax (613) 723-8806

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

| Reference | Contact | Vendor Number | PO Date | Terms | Ship Via | Expected Arrival |
|-----------|---------|---------------|--------------|-------|----------|------------------|
| | | VC-HAS001 | Apr 21, 2009 | N30 | | Apr 22, 2009 |

| Qty. Ordered | Item Number | Description | Expected Arrival | Drop-Ship | Unit Cost | UOM | Extended Price |
|--------------|-------------|-------------------------------------------------------------------------------------|------------------|-----------|-----------|-----|----------------|
| 100.0000 | 825 221 | Seal (black0 Comments: PER DRWG D3892 SPAENAU P/N 825-221 PLEASE SHIP ASAP | 22/04/2009 | No | 3.079300 | Ft | 307.93 |

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Comments:**Tax Summary:**

GST 15.40
GSTME 0.00
GSTND 0.00

Less:

included tax

0.00

Subtotal

307.93

Total tax

15.40

Total purchase order in

CAD Dollars

323.33

Entered By: *CL* CLAVOIE

Approved By: *W*